



# PALBOARD™ Multilayered PVC Sheet

PALBOARD is an innovative multilayered sheet that offers the qualities of rigid and foamed PVC together. Based on Palram's 50 year experience in extruding quality PVC sheets, it combines the surface quality and characteristics of rigid PVC with a reduced weight due to a recycled foamed PVC core.

PALBOARD is easy to fabricate, making it ideal for a wide variety of sign and display applications. It makes an excellent printing substrate suitable for digital or traditional printing. PALBOARD can be used in harsh chemical environments due to its high chemical resistance.

## PALBOARD™



- Rigid yet lightweight, making it easy to fabricate: it is suitable for die cutting, sawing, drilling, milling and routing
- Smooth and uniform surface
- Bright white surface

#### Main Benefits

- Hard smooth surface
- Recycled lightweight foamed PVC core
- High structural strength with a relatively low weight
- Excellent chemical and fire resistance
- Easy to fabricate and thermoform
- Good adhesion capabilities
- Good electrical and thermal insulation

### **Typical Applications**

- Industrial and construction signs
- Point of purchase stands
- Fabricated and structural parts



## Flammability

PALBOARD is self-extinguishing and complies with the most demanding international fire resistance standards in the field of plastics, as indicated in the detailed table herein. The classification is subject to product type, thickness and color.

Standard	Thickness	Classification*
EN13501	3mm	B, s2, d0
	3-10mm	B, s3, d0
UL 94	3-10mm	V-0

<sup>\*</sup> For more detailed information please contact your Palram distributor.

#### **Typical Physical Properties**

Property	Standard	Conditions	Units	Value		
Physical						
Density	ASTM D-792		g/cm³	0.58 - 0.62		
Water absorption	ASTM D-570	24 hr @ 23°C	%	3mm - 0.5 5mm - 0.8		
Mechanical – Machine direction						
Flexural modulus	ASTM D-790		MPa	1600		
Shore hardness	ASTM D-2240		Shore D	60		
Thermal						
Service temperature ra	inge		°C	-10 to 55		
Heat deflection temperature	ASTM D-648	Load: 1.82 MPa	°C	62		
Coefficient of linear thermal expansion	ASTM D-696		10 <sup>-5</sup> /°C	6.7		
Electrical						
Surface resistance	ASTM D-257		Ohm	4.1x10 <sup>14</sup>		



- White Black White
- White White White

Both for outdoor use

#### Standard sizes

Thickness: 3, 5,10 mm

Length: 2,440 mm / 3,050 mm

Width: 1,220 mm / 1,500 mm / 2,030 mm



Blackburn 01254 272800 Chelmsford 01245 232800 Leeds 01134 677800

Tamworth Weybridge 01827 263900 01932 356900





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